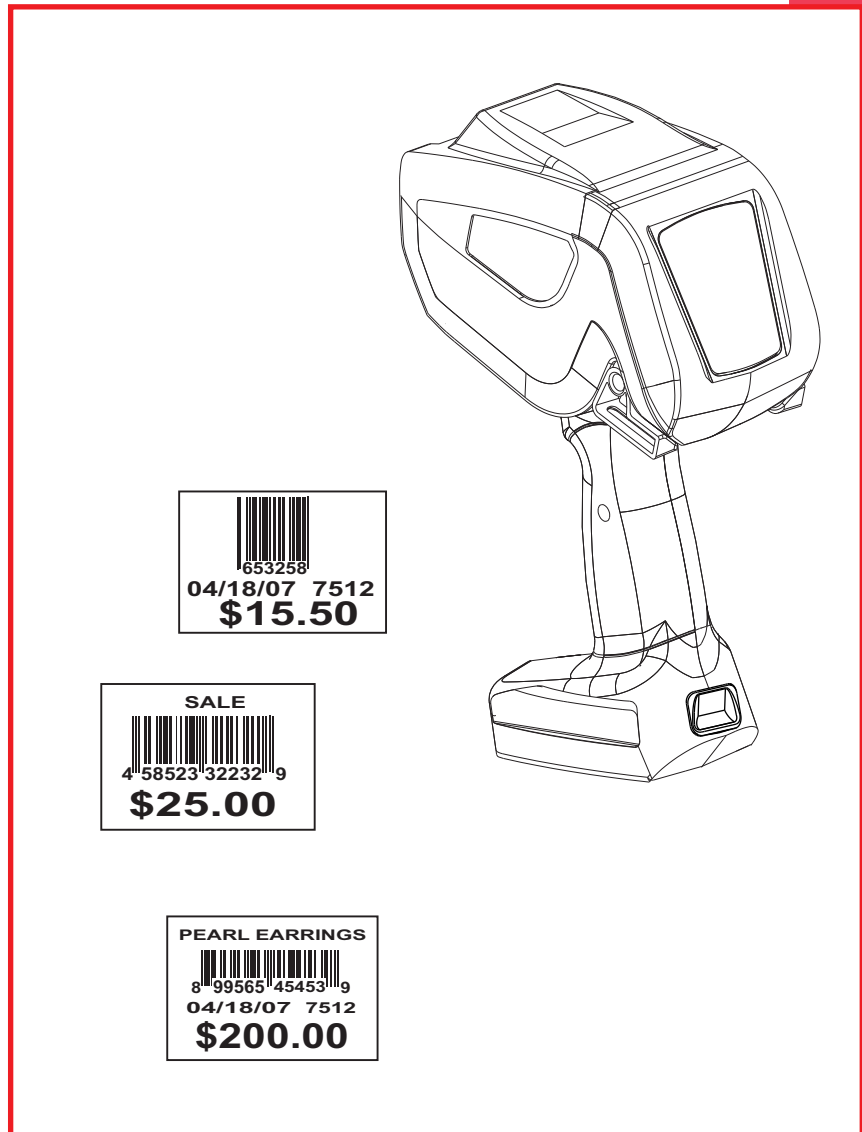




EQUIPMENT MANUAL

Pathfinder® 6140
Handheld Printer



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Avery Dennison
170 Monarch Lane
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LITHIUM - ION RECHARGEABLE BATTERY.
FOR PROPER RECYCLING OR DISPOSAL, CALL
YOUR LOCAL SERVICE OFFICE.



Li-Ion

Outside the U.S., send batteries to:
EMEA, 4 Awberry Court
Croxley Business Park, Hatters

TABLE OF CONTENTS

INTRODUCTION	1-1
Using this Manual	1-1
Audience	1-1
Using the Battery	1-2
Charging the Battery	1-2
Inserting and Removing the Battery	1-2
Checking the Battery Status	1-2
Battery Safety Information	1-3
Using the Operator Panel	1-4
Using Bluetooth®	1-4
Helpful Reminders	1-4
LOADING SUPPLIES	2-1
Loading Supplies	2-1
Loading for Non-Peel Mode	2-3
Loading for Peel Mode	2-3
SCANNING BAR CODES	3-1
Certification Note	3-1
CARE & MAINTENANCE	4-1
Cleaning	4-1
Cleaning the Exterior	4-1
Cleaning the Printhead	4-1
Cleaning the Platen, Liner Drive, and Pinch Rollers	4-2
Cleaning the Supply Sensor and	4-2
Cleaning the Scanner Window	4-3
Clearing Supply Jams	4-4
Storing the Printer	4-4
TROUBLESHOOTING	5-1
Error Codes	5-2
Technical Support	5-3
SPECIFICATIONS & ACCESSORIES	1
Specifications	1
Accessories	1

INTRODUCTION

1

The Pathfinder® 6140 prints, scans bar codes, and communicates with other devices.

The printer features

- ◆ 2D laser scanner
- ◆ Adjustable supply width capabilities
- ◆ Graphic printing capabilities
- ◆ Low power shutdown to conserve the battery
- ◆ Bluetooth (factory-installed option)

Using this Manual

Following is a summary of the contents of this manual:

	Chapter	Contents
1	Introduction	Using batteries, the operator panel, Bluetooth
2	Loading Supplies	Loading supplies, peel mode
3	Care & Maintenance	Clearing supply jams and cleaning the printer.
4	Troubleshooting	Common problems and solutions.
A	Specifications & Accessories	Printer specifications and accessories/options.

For more detailed information, refer to the additional manuals available on our Web site (www.monarch.com).

Audience

This manual is for the operator who scans, prints, and applies labels.

Using the Battery

The printer's power source is a 7.4V lithium-ion battery.

Note: The printer uses *only* this battery; **do not** substitute batteries.

Charge the battery when you receive the printer, even if you do not plan to use it right away.

Charging the Battery

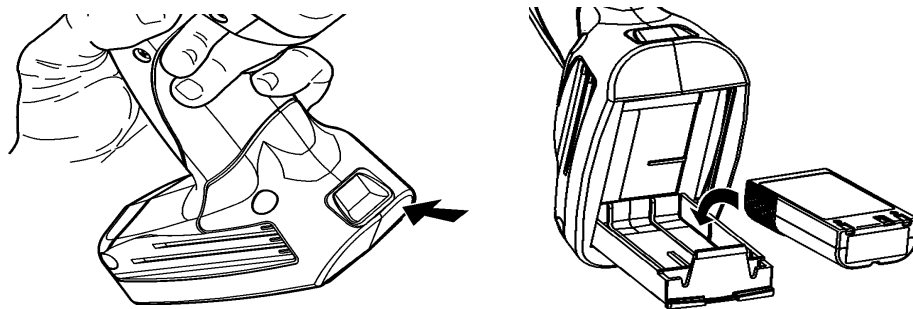
To charge the battery, use one of the Monarch® chargers listed in [Appendix A, "Specifications & Accessories"](#). Refer to the documentation provided with the chargers for more information. Charging time is approximately 1 – 3 hours.

Warning: The battery must be charged using *only* the chargers listed in this manual; the battery might explode if placed on a different charger.

Inserting and Removing the Battery

Review the [Battery Safety Information](#) and then follow the steps below:

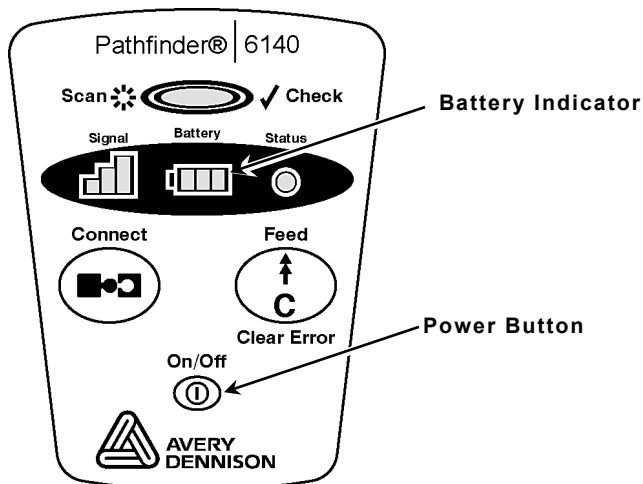
1. Push the battery door release button to open the battery compartment.
2. Insert or remove the battery as shown.



Checking the Battery Status

The printer easily provides the status of the battery.

1. Turn on the printer.



2. The Battery Indicator light shows battery status.

Battery Safety Information

For additional battery information or to order a replacement battery, see [Appendix A, "Specifications & Accessories"](#). Review the printer regulatory and safety information in the *Regulatory Compliance* document and Safety sheet available on our Web site.

- ◆ You must charge the battery before using it. For optimal battery life, charge the battery within three months of receipt.

Warning: The battery must be charged using *only* the chargers listed in this manual; the battery might explode if placed on a different charger.

- ◆ Take the battery out of the printer when storing the printer for a month or longer.
- ◆ The optimal battery storage temperature is 50°F to 73°F (10°C to 23°C), with a maximum of 104°F (40°C). The battery may permanently lose its charge capacity if stored at temperatures less than 32°F (0°C) or greater than 104°F (40°C). For longest life, the battery should be stored in a cool, dry place.
- ◆ The operating temperature for the battery is the same as for the printer.
- ◆ The recommended charging temperature is 68°F to 77°F (20°C to 25°C).
- ◆ Recycle Information – Do not throw in the trash. Recycle according to your local regulations. The Rechargeable Battery Recycling Corporation (RBRC®) is a non-profit organization created to promote recycling of rechargeable batteries. For more information about how to recycle batteries in your area, visit www.rbrc.org. Batteries can also be returned postage-paid to:

Avery Dennison ERC
200 Monarch Lane
Door #39
Miamisburg, OH 45342

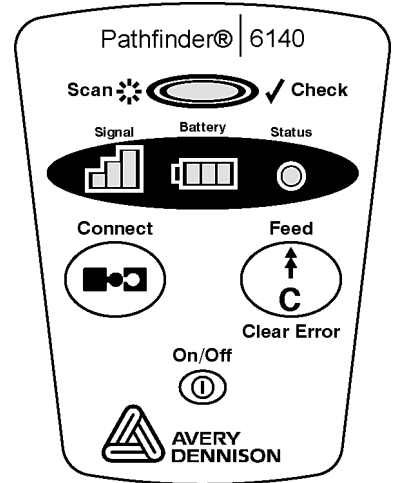
Warning: **Do not** disassemble, short-circuit, heat above 80°C, or incinerate the battery; it may explode.

- ◆ **Do not** let the battery come into contact with metal objects.
- ◆ **Do not** use a battery with a cracked case.
- ◆ **Do not** get the battery wet.
- ◆ It is normal for battery capacity to decrease up to 20% over the first 300 cycles of use.
- ◆ The battery should be charged before long-term storage or after the battery has been exhausted from a printing session. Frequent charging actually prolongs battery life and has no negative effects such as memory loss.
- ◆ The printer uses battery power even when it is not printing. Charge the battery using *only* the chargers listed in this manual; the battery might explode if placed on a different charger.
- ◆ Many factors affect your battery's performance, including the quantity of labels printed, percentage of black per label, and power management.

Using the Operator Panel

Button	Description
On/Off	Turns the printer on and off
Connect	Connects the printer with your smart device
Feed/Clear Error	Feeds supply through the printer or clears the error condition

Icon	Description
Signal	Shows the signal strength
Battery	Shows the remaining battery power
Status	Red=Error
Scan	Green = successful scan Red = unsuccessful scan



Using Bluetooth®

- ◆ Your printer with Bluetooth can be paired/connected with a smart device. The exact pairing/connecting process may differ by device; refer to your smart device manual for specific instructions.
- ◆ Turn your printer on before you pair/connect it with your smart device.
- ◆ The printer is automatically discoverable by your smart device.
- ◆ Once your smart device is connected to the printer, the printer's display shows the signal strength.
- ◆ You can press Connect on the printer to reestablish a connection with the last known, connected smart device.

Helpful Reminders

- ◆ Always start with a fully charged battery.
- ◆ When you load a new roll of supplies, check the main battery's printing power, if it is low, switch to a fully charged battery (doing so ensures optimum print quality).
- ◆ Turn off the printer when you are not using it.
- ◆ Do not pound the printer when applying labels printed in peel mode.
- ◆ Operate and store the printer with the recommended temperature and humidity ranges. See [Appendix A, "Specifications & Accessories"](#) for more information.

LOADING SUPPLIES

The printer uses two types of supplies:

- ◆ Labels
- ◆ Tags

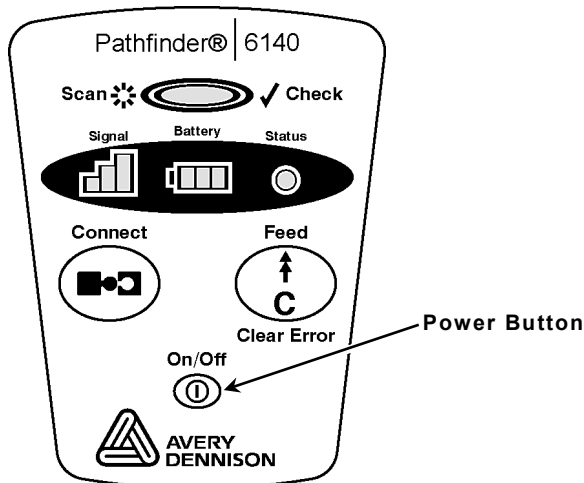
There are two print modes. The way you load the supplies depends on the print mode you use.

- ◆ *Peel mode* removes the backing paper from the supplies as it prints the labels. This mode allows you to apply the label immediately. It is only for labels. When using the on-demand sensor, you can press the trigger to print a label or the next label prints automatically when the previous one is removed.
- ◆ *Non-Peel mode* does not remove the backing paper. It is for tags and labels printed in a continuous strip.

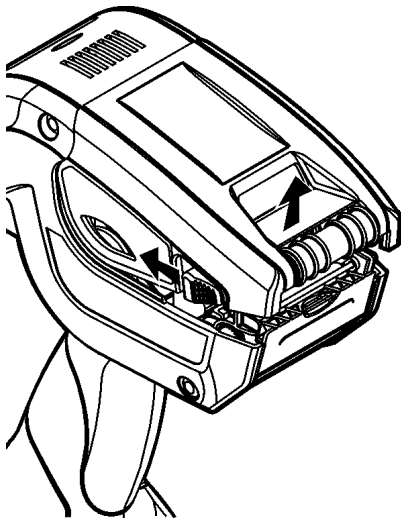
Loading Supplies

To load supplies:

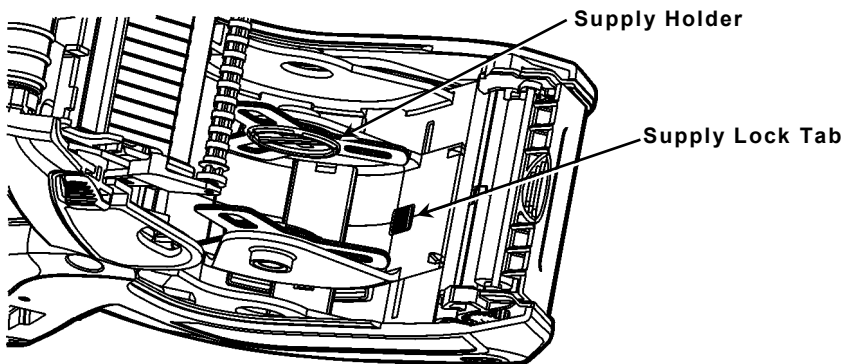
1. Turn on the printer.



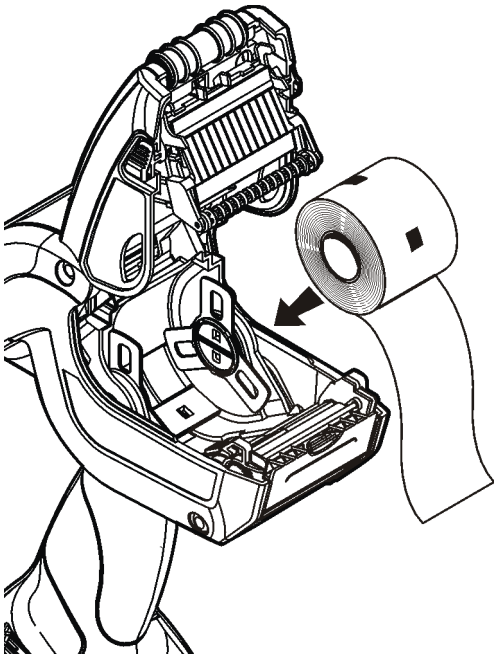
2. Push the latch buttons to open the supply cover.



3. Spread the supply holder tabs apart with one hand so it adjusts to the size of your supply roll.
4. Press the supply lock tab all the way down (towards the inside of the printer) to lock the supply holder at 1.2". Adjust it to the middle position to lock the supply holder at 1.5". Adjust it all the way up (towards the opening of the printer) to lock the supply holder at 2.0"



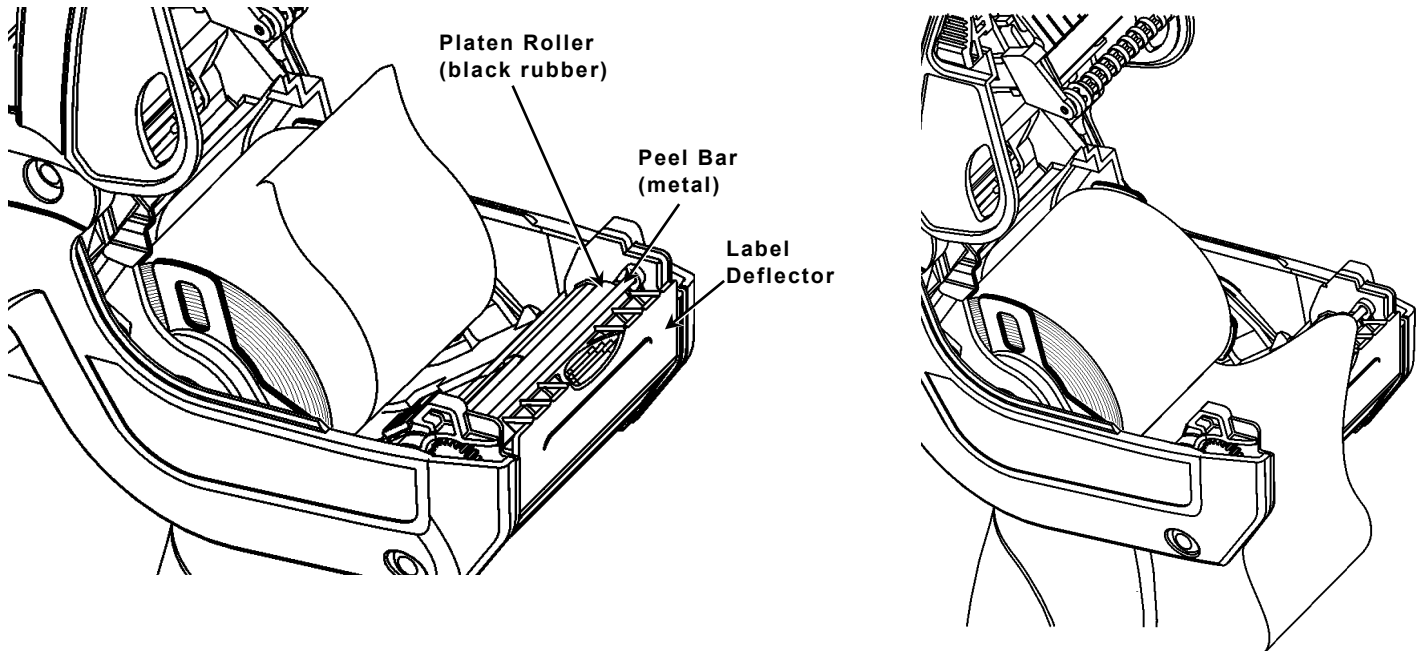
5. Place the supply roll in the supply holder so the supply feeds from the bottom.



6. Continue loading supply for the printing mode you want (peel or non-peel).

Loading for Non-Peel Mode

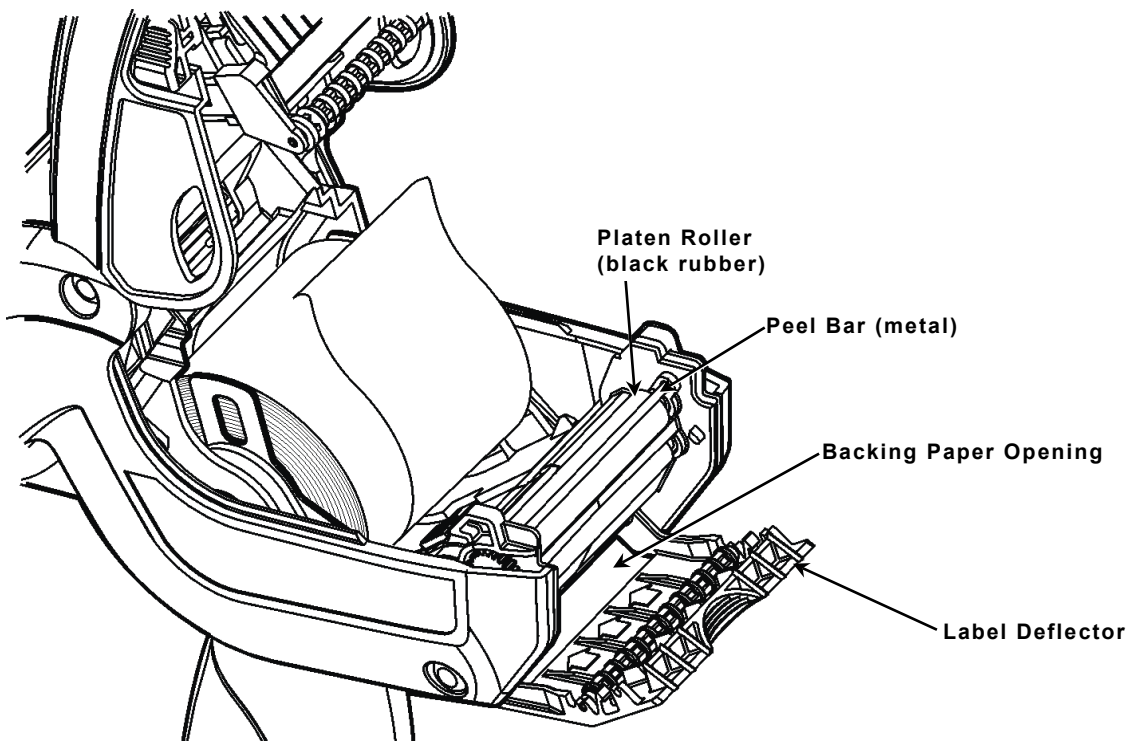
1. Feed the supply **over** the platen roller, peel bar, and label deflector.



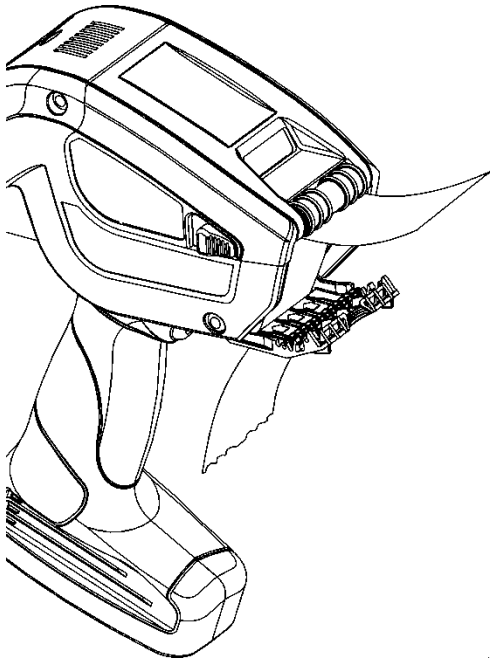
2. Close the supply cover.
3. Calibrate the supply. See "Calibrating the Supply" for more information.

Loading for Peel Mode

1. Peel and discard the first four inches of labels from the backing paper.
2. Hold the printer upright and push down on the label deflector.
3. Feed the backing paper **over** the peel bar and through the slot at the base of the label deflector.



4. Close the supply cover.



5. Hold the backing paper and push up the label deflector until it snaps into place.



6. Press the **Feed** button.

SCANNING BAR CODES

Your printer has a built-in scanner.

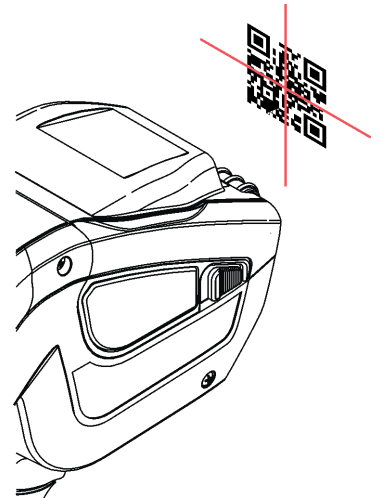
To scan a bar code:

1. Point the scanner at a slight angle, approximately 4 – 8 inches from the bar code symbol.
2. Press the trigger.

Caution: Do not stare into the beam.

The scanner LED is above the display.

Scanner LED	Description
Green	Successful scan.
Red	Unsuccessful scan.



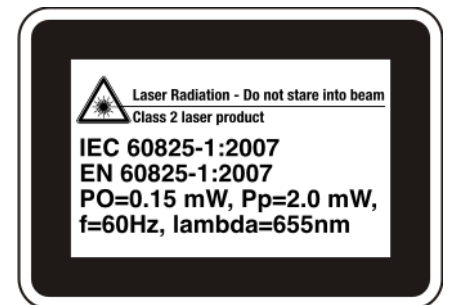
If the bar code does not scan:

- ◆ Change the scanner’s angle slightly and try again.
- ◆ Clean the scanner window. See “Cleaning” in Chapter 4 for more information.
- ◆ Move the scanner 4 – 8 inches away from the bar code. Adjust this distance as needed to find the correct distance.
- ◆ Try scanning another bar code that you have scanned successfully. If that scan is successful, the scanning problem is with the bar code.
- ◆ Move to a more dimly lit area.
- ◆ Ensure there are no voids (streaks) in the bar code symbol.

If the scan is still unsuccessful, ask your System Administrator to perform a scanner test.

Certification Note

This product is certified to be a Class II laser product with the United States DHHS Center for Devices and Radiological Health and complies with 21CFR1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated July 26, 2001, The scanner emits less than 2.0 milliwatt beam of laser light from the scanning window. Laser light in excess of Class I limits must be inside a protective cover. No maintenance is required to keep this product in compliance with EN 60825, IEC60825, and DHHS Regulation 21, Subchapter J. No controls are provided for operation or maintenance.



Caution: Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous laser light exposure.

Class II laser scanners use a low power, visible light diode. As with any very bright light source, the user should avoid staring directly into the light beam. Momentary exposure to a Class II laser is not known to be harmful.

CARE & MAINTENANCE

4

Caring for and properly maintaining your printer protects it and keeps it running smoothly.

This chapter explains how to

- ◆ clean the printhead, platen roller, sensor, and scanner window
- ◆ clear supply jams
- ◆ store the printer.

Cleaning

It is important to keep the printer clean. You must clean five main areas:

- ◆ Exterior
- ◆ Printhead
- ◆ Platen Roller
- ◆ Supply Sensor and optional Color Sensor.
- ◆ Scanner Window

Do not use sharp objects to clean the printer.

Do not use household cleaners to clean the printer.

Cleaning the Exterior

Clean the printer's exterior using an Isopropyl Alcohol and deionized water mixture; we recommend pre-moistened wipes.

Do not use other detergents/cleansers, they can deteriorate plastics and cause printer failure.

Do not spray liquids on the printer, it can get inside and damage electronics.

Improper cleaning methods and materials can cause failures, which are not covered under warranty.

Cleaning the Printhead

Clean the printhead

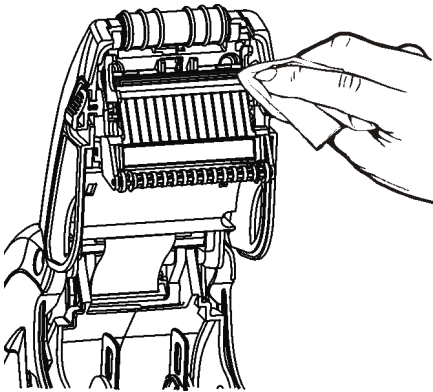
- ◆ after using 7-10 rolls of supplies
- ◆ in extreme temperatures, humid conditions, or a dirty environment
- ◆ when you see voids in the print
- ◆ after a supply jam.

CAUTIONS: The following actions may damage the printhead and void your warranty.

- ◆ **Do not** use silicone to clean or lubricate.
- ◆ **Do not** use sharp objects to remove adhesive or label particles from the printhead area.
- ◆ **Do not** touch the printhead with your fingers.

To clean the printhead:

1. Turn off the printer.
2. Open the supply cover and remove the supplies.
3. Check the supply holder for adhesive buildup and clean it if necessary.
4. Ground yourself by touching a metal object other than the printer. Grounding prevents electrostatic discharge, which may damage your printer.
5. Clean the printhead area of all adhesive and label particles using a Cleaning Pen or a soft cloth moistened with isopropyl alcohol.
6. Reload the supply roll and close the supply cover.

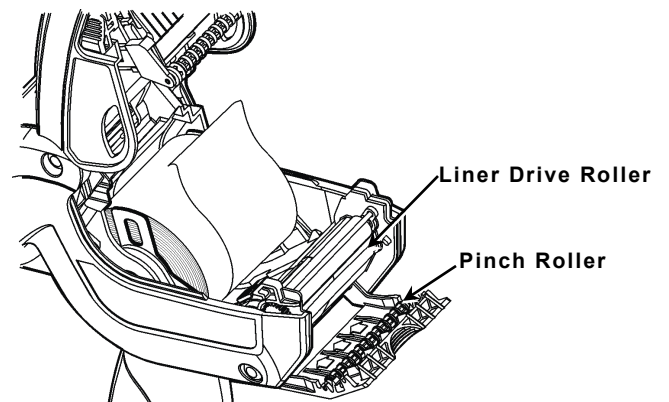
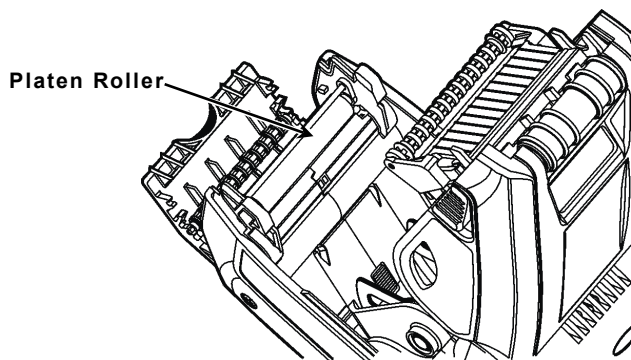


Cleaning the Platen, Liner Drive, and Pinch Rollers

Clean these rollers when you see significant adhesive build-up or when a label is wrapped around them.

1. Turn off the printer, open the supply cover, and open the label deflector.
2. Remove the supplies.
3. Hold the printer upright and push down on the label deflector.
4. Use a dry, soft-bristle brush, such as a toothbrush, to clean the rollers.

If the brush does not remove all adhesive, moisten a cotton swab with isopropyl alcohol and run the cotton swab across the roller. Wait a few minutes for the printer to dry.



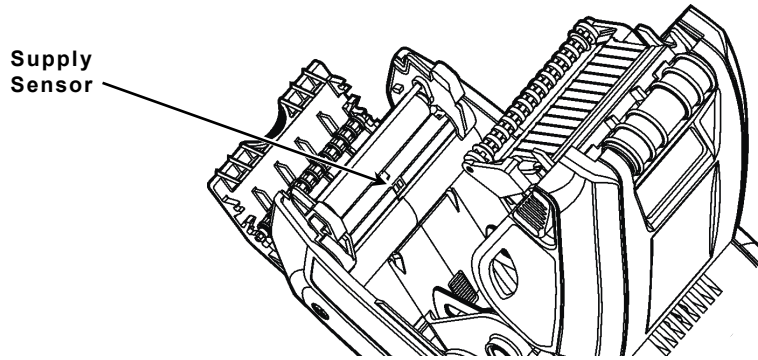
5. Reload the supplies, close the label deflector and supply cover.

Cleaning the Supply Sensor and Optional Color Sensor

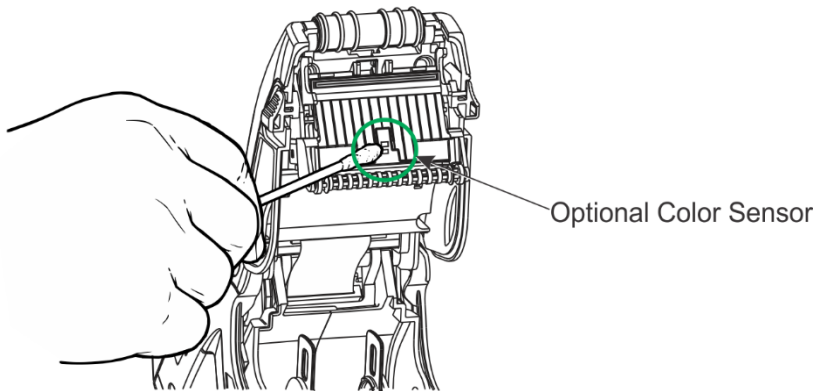
To clean the supply sensor:

1. Turn off the printer and open the supply cover.
2. Remove the supplies.

3. Open the label deflector by gently pushing down on the label deflector.
4. Clean the supply sensor with a dry cotton swab.



5. Clean the optional color sensor with a dry cotton swab.

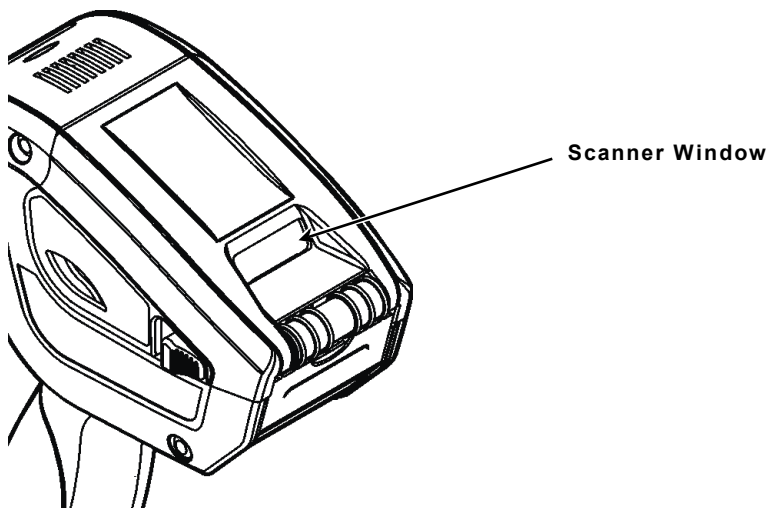


6. Reload the supplies, close the supply cover and the label deflector.

Cleaning the Scanner Window

Clean the scanner window whenever it appears to be dirty or smeared. To clean it:

1. Turn off the printer.
2. Moisten a soft cloth with distilled water. Do not use household cleaners to clean the printer.



3. Gently wipe the window until it is completely clean.

Note: Pressing too hard on the window can crack or dislodge the window.

Clearing Supply Jams

To clear a supply jam:

1. Turn off the printer and open the supply cover completely.
2. Open the label deflector by gently pushing down on the label deflector.
3. Remove the supplies.
4. Carefully remove any jammed supply.

Note: **Do not** pull the jammed supply out through the front of the label deflector. **Do not** use sharp objects to remove jammed supplies.

5. Clean any adhesive build-up.
6. Reload the supplies, close the supply cover, and close the label deflector.

Storing the Printer

Do not store the printer in or near

- ◆ magnetic fields
- ◆ wet or damp areas
- ◆ dirty or dusty areas
- ◆ areas of intense vibration or shock.

TROUBLESHOOTING

5

This section lists some common printer problems and solutions.

Problem	Solution
Printer does not print, has voids, or is too light.	Use a fully-charged battery. Correctly load supply. Clean the printhead. Completely close the supply cover. Make sure your printer and smart device are connected.
Printer does not feed.	Use a fully-charged battery. Correctly load supply. Clear any jammed labels.
Printer fails to respond.	Use a fully-charged battery. Correctly load supply. Clear any jammed labels. Clean the printhead. Make sure your printer and smart device are connected.
Scanner does not scan a bar code.	Alter the scan angle and distance. Clean the scanner window. Check bar code for voids.
Printer does not connect to the smart device	Use a fully-charged battery. Make sure the printer and smart device are not too far apart (typically no more than 10 meters line of sight). Make sure another smart device is not already connected to the printer. Make sure your Bluetooth feature on your smart device is turned on.

Error Codes

This section lists common error codes and their descriptions. When an error occurs, the printer's status light is red and an error code may appear on your smart device.

Code(s)	Description
5	Label Size Image width is invalid.
12	Image Size Height is invalid.
13	Image Size Width is invalid.
18	More data provided than amount specified in <data min max> tag.
21	Horizontal justification is invalid.
31	Human readable font selection is invalid.
32	Bar code type is invalid.
33	Bar code density is invalid.
102	The print quantity is invalid.
106	The print multiple is invalid.
210	Bar code security level is invalid.
213	PDF417 data is invalid.
223	Bar code option is invalid.
255	Supply type is invalid.
256	Energy setting is invalid.
257	Feed mode is invalid.
258	Supply position is invalid.
259	Contrast is invalid.
260	Print Adjustment is invalid.
261	Margin Adjustment is invalid.
262	Speed Adjustment is invalid.
287	Printhead width is out of range.
288	Printer voltage is out of range.
290	Backfeed action is invalid.
291	Backfeed position is invalid.
292	Backfeed distance is invalid.
380	Job request is invalid.
401	Print Engine Internal Failure. Command is not supported.
409	The printer's memory is full.
411	Scanner communication framing error. Call Technical Support.
412	Scanner communication failure. Call Technical Support.
423	Internal Firmware Error. Call Technical Support.
428	Invalid Batch or Graphic.
450	Parameter setting is out of range.
574	Check digit could not generate.

601	Failed to image.
614	The field is positioned off the label. This error is only reported when enabled.
615	PDF417 mode is invalid.
616	The printhead has too many bad dots to print.
703	The printer sensed a calibration of different-sized black marks. Make sure the correct supply is loaded.
704	Printer has not sensed a supply mark within the specified number of inches or out of supplies.
706	The printer's motor is jammed or encoder error.
750	Printhead is overheated. Turn off the printer to let the printhead cool. If the error persists, call Technical Support.
751	Printer did not sense a black mark when expected. The supply may be jammed. Reload supply. If the error continues to appear, call Technical Support.
752	Printer sensed a black mark in the wrong place.
753	Printer sensed a black mark that is too long.
756	The printer is out of supplies. Load supplies and/or clean the supply sensor.
762	The printer's battery is low. Charge the battery.
765	The printhead has less than 3 bad dots.
766	Backfeed/overfeed error. There is a problem with the backfeed or overfeed distance.
768	Printhead has more than 8 bad dots or is not connected. Make sure the printhead is connected.
793	Printer job queue is full.
820	An error occurred in the print engine flash programmer.
900	Ram test failure.
904	No configuration memory for Native layer.
906	Power failure. Call Technical Support.
907	No configuration memory for Application layer.
909	Configuration memory did not identification check.
910	Warm start.
911	Virgin restart.
930	Error while erasing flash memory.
931	Error while writing flash memory.
932	Error while writing RAM.
940	Flash address is illegal.

Technical Support

If these solutions do not work or you have a problem or error code not listed, see your System Administrator or call Service at the number listed on the back of this manual.

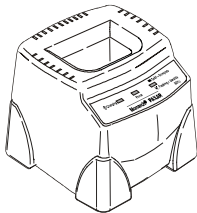
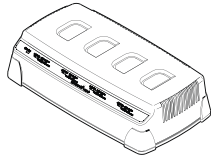
SPECIFICATIONS & ACCESSORIES

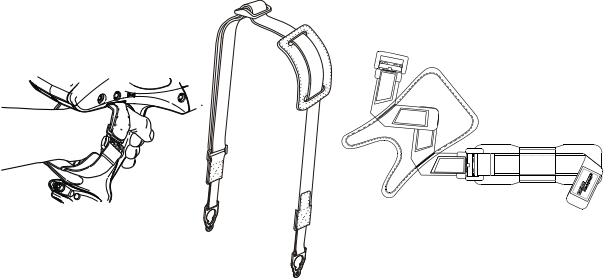
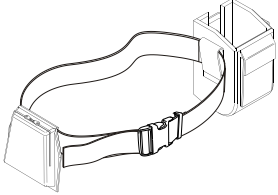




Specifications

Dimensions:	Width – 3.25" (83 mm) Length – 6.75" (171 mm) Height – 10.32" (264 mm) Weight – 27.2 oz. (771 g) with battery Shipping Weight – 3.9 lbs. (1.77 kg)
Printhead:	1.89" (48mm/384 dots) (203 dots per inch)
Printing:	Thermal direct (no ink/ribbon)
Print Speed:	Up to 5" (127 mm) per second
Battery Type:	7.4V Lithium-Ion
Battery Recharge Time:	1 – 3 hours
Supply Sizes:	Widths: 1.2", 1.5", and 2.0" (30mm, 38mm, and 51mm) adjustable between 1.2 – 2.0" (30 mm – 51 mm) Lengths .55" – 8.0" (14mm –203mm) Tag Thickness: 7 mils (0.18mm) Label Thickness: 2.4 mils (0.06mm) Peel mode supports .785" (20 mm) or greater lengths. Non-Peel mode supports .55" (14mm) or greater lengths
Max. Print Area:	1.89" x 7.94" (48mm x 201.7mm)
Supply Sensing:	Black mark
Operating Temperature:	40°F – 104°F (4°C – 40°C)
Storage Temperature:	-4°F - 22°F (-20°C - 50°C)
Humidity (Operating & Storage):	5% – 90% non-condensing

Accessories

Part Number	Model/Description	
M0946201 (U.S.A.) M0946202 (Intl.)	9462 Single Station Battery Charger	
M0946501 (U.S.A.) M0946502 (Intl.)	9465 4-Station Battery Charger	

<p>124053 127333 126791</p>	<p>Deluxe Wrist Strap Shoulder Strap Petite Wrist Strap</p>	
<p>M0PHOL0401 M0PHOL0402 M0PHOLBP</p>	<p>Holster Assembly Holster Only Battery Holster</p>	
<p>12009502</p>	<p>Extra Battery</p>	
<p>114226</p>	<p>Cleaning Pen</p>	



028028

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